SECTION 33 01 30.13

TESTING FOR SANITARY SEWAGE GRAVITY SYSTEM

(Sentences and/or paragraphs that are double underlined indicate revisions that were made from the 2009 specification.)

PART 1 - GENERAL

1.1 DESCRIPTION

A. This is a general specification, which applies to the furnishing of all labor, materials, tools, and equipment to perform all operations in connection with leakage testing for completed manholes and gravity sewer pipe and deflection testing for flexible sewer pipe.

1.2 MEASUREMENT AND PAYMENT

A. Testing of sewer lines (except for T.V. Inspection), manholes and appurtenances shall not be considered a separate pay item. T.V. Inspection will be paid for as a separate bid item. The Contractor shall supply all water for the tests, all equipment and labor necessary to convey the water into the sewer, the necessary transportation to transport test plugs and risers from one test site to another and such labor and equipment as may be required in installing test plugs, and other incidental work in conducting the tests and the cost thereof shall be included in the price for constructing the sewer, including furnishing the test plugs.

PART 2 – PRODUCTS

2.1 TESTING REQUIREMENTS

A. MANHOLE TESTING

After completion of manhole construction, wall sealing, or rehabilitation, test manholes for leakage using Vacuum Testing or, if pre-approved by the City Engineer, Exfiltration Testing Procedures as specified herein.

1. General

Plug influent and effluent lines, including service lines, with suitably sized pneumatic or mechanical plugs. Ensure plugs are properly rated for pressures required in this test; follow Manufacturer's safety and installation recommendations. Place plugs a minimum of 6 inches outside of manhole walls.

2. Vacuum Testing

a.) To perform a vacuum test, all lift holes and exterior joints shall be plugged with a non-shrink grout and all pipes entering a manhole shall be plugged.

b.) No grout must be placed in horizontal joints before testing.

c.) Stub-outs, manhole boots, and pipe plugs must be secured to prevent movement while a vacuum is drawn.

d.) Contractor shall use a minimum 60 inch/lb torque wrench to tighten the external clamps that secure a test cover to the top of a manhole.

e.) A test head must be placed outside of the completed manhole including all final grade rings and cover ~~at the inside of the top of a cone section~~, ~~and the seal inflated~~ in accordance with the manufacturer's recommendations.

f.) There must be a vacuum of 10 inches of mercury inside a manhole to perform a valid test.

g.) A test does not begin until after the vacuum pump is off.

h.) A manhole passes the test if after 2.0 minutes and with all valves closed, the vacuum is at least 9.0 inches of mercury.

3. Hydrostatic Testing

a.) The maximum leakage for hydrostatic testing or any alternative test methods is 0.025 gallons per foot diameter per foot of manhole depth per hour.

b.) Seal all wastewater pipes coming into a manhole with an internal pipe plug, fill the manhole with water up to the manhole cover and maintain the test for at least one hour.

c.) A test for concrete manholes may use a 24-hour wetting period before testing to allow saturation of the concrete.

B. GRAVITY PIPE LEAKAGE TESTING

1. General

Tests shall be made by the low-pressure air test, the infiltration test or the joint test. The infiltration test shall be used when the groundwater level is at least 2 ft above the crown of the pipe measured at the upstream manhole. The joint test shall be used for pipe sections greater than 36-inch inside diameter. The Contractor may use the joint test for pipe with a 27-inch through 36-inch average inside diameter at the approval of the Engineer or his representative. The low-pressure air test, the infiltration test and the exfiltration test shall be conducted from manhole to manhole. Trenches shall be completely backfilled and sewer line should be free of debris prior to testing. Plug all pipe outlets including laterals and secure plugs to prevent leakage blowout due to testing pressure.

2. Infiltration Test

a.) *Performance:*

The total infiltration, as determined by a hydrostatic head test, shall not exceed 50 gallons per inch of diameter per mile of pipe per 24 hours at a minimum test head of 2.0 feet above the crown of a pipe at an upstream manhole. For construction within the 100-year flood plain, the total infiltration shall not exceed ten gallons per inch of diameter per mile of pipe per 24 hours.

NORMAL CONSTRUCTION

SIZE OF PIPE	ALLOWABLE LEAKAGE* Gal/Min/100 Ft.
6"	0.0039
8"	0.0053
10"	0.0066
12"	0.0079
15"	0.0099
18"	0.0118
21"	0.0138
24"	0.0158
27"	0.0178
30"	0.0197
36"	0.0237

* Equivalent to 50 gal. per inch diameter per mile per 24 hours

CONSTRUCTION WITHIN 100 YR FLOOD PLAIN

SIZE OF PIPE	ALLOWABLE LEAKAGE* Gal/Min/100 Ft.
6"	0.0008
8"	0.0011
10"	0.0013
12"	0.0016
15"	0.0020
18"	0.0024
21"	0.0028
24"	0.0032
27"	0.0036
30"	0.0039
36"	0.0047

* Equivalent to 10 gal. per inch diameter per mile per 24 hours

The total leakage in cubic inches shall be the total cross-sectional area in square inches of the inside of the two risers and of any stacks in the sewer multiplied by the drop in water level in inches. For diameters not listed in chart, multiply the square of the diameter by the following chart value for 1" diameter.

DIAMETER OF RISER OR STACK	VOLUME PER INCH OF DEPTH	
	Cubic Inch	**Gallon**
1"	0.7854	.0034
2"	3.1416	.0136
2-1/2"	4.9087	.0212
3"	7.0686	.0306
4"	12.5664	.0544
5"	19.6350	.0850
6"	28.2743	.1224
8"	50.2655	.2176

b.) *Execution:*

Stop all dewatering operations and allow the groundwater to return to its normal level and allow to remain so for at least 24 hours. Leakage shall be determined by measuring the flow through the opening in the downstream plug for at least 15 minutes. Five separate measurements shall be made. The average of the measurements shall be used, discarding any one of the five measurements except the last that varies by more than 50% from the average of the other four. If the results of the tests are otherwise satisfactory, but the last of the five measurements show leakage in excess of that permitted, the tests shall be continued to determine if additional leaks may have developed during testing.

3. Air Test

a.) *Performance:*

The pipe shall be pressurized to 5 pounds per square inch gauge (psig) greater than the pressure exerted by groundwater above the pipe. Once the pressure is stabilized, the minimum time allowable for the pressure to drop 1.0 psig shall be 5 minutes per every 100 feet of pipe plus (+) 5 minutes per each service connection. Pipe sizes larger than 27 inches shall be tested as per TCEQ requirements.

The test may be stopped if no pressure loss has occurred during the first 25% of the calculated testing time. If any pressure loss or leakage has occurred during the first 25% of the testing period, then the test shall continue for the entire test duration as outlined in this subparagraph or until failure.

b.) *Execution:*

Add air until the internal air pressure of the sewer line is raised to approximately 5.5 psig. Allow the air pressure to stabilize. The pressure will normally drop until the temperature of the air in the line stabilizes.

When the pressure has stabilized and is at or above the starting test pressure of 5 psig, commence the test by allowing the gage pressure to drop to 5 psig at which point the time recording is initiated. Record the drop in pressure for the test period.

4. Joint Test

The joint test may be conducted by an air test or water test. The joint and the pipe segment shall be visually inspected immediately after testing.

a.) *Performance:*

The pipe is to be pressurized to 3.5 psig greater than the pressure exerted by groundwater above the pipe. Once the pressure has stabilized, the minimum time allowable for the pressure to drop from 3.5 psig to 2.5 psig shall be ten seconds.

If the groundwater pressure is equal to or greater than 3.5 psig, and the sewer line or joint is not leaking the sewer line or joint is acceptable and no additional testing is required. If one or more joints are leaking, but the total amount of leakage in the sewer line being tested is equal to, or less than, the allowable leakage specified in 250.03-B-1 "Performance", the line is acceptable and no additional testing is required provided visible leaks are repaired. Moisture or beads of water appearing on the surface of the joint will not be considered as visible leakage.

b.) *Execution:*

Review proper operation, safety, and maintenance procedures as provided by the manufacturer of the joint test apparatus. Move the joint test apparatus into the sewer line to the joint to be tested and position it over the joint. Make sure the end element sealing tubes straddle both sides of the joint and the hoses are attached. For the water test, the bleed-off petcock must be located at top dead center. Inflate end element sealing tubes with air in accordance with equipment and manufacturer's instructions.

i. Air Test - Pressurize the void volume with air to 3.5 psig greater than the pressure exerted by groundwater above the pipe. The drop in pressure shall be measured over ten seconds. Five separate measurements shall be made. The average of the measurements shall be used, discarding any one of the five measurements except the last that varies by more than 50% from the average of the other four. If the results of the tests are otherwise satisfactory, but the last of the five measurements show leakage in excess of that permitted, the tests shall be continued to determine if additional leaks may have developed during testing.

ii. Water Test - Introduce water into void volume until water flows evenly from open petcock. Close the petcock and pressurize with water to 3.5 psig above the pressure exerted by ground water. The drop in pressure shall be measured over ten seconds. Five separate measurements shall be made. The average of the measurements shall be used, discarding any one of the five measurements except the last that varies by more than 50% from the average of the other four. If the results of the tests are otherwise satisfactory, but the last of the five measurements show leakage in excess of that permitted, the tests shall be continued to determine if additional leaks may have developed during testing.

C. DEFLECTION TESTING

Deflection tests shall be performed on all flexible pipes. For pipelines with inside diameters less than 27 inches, a rigid mandrel shall be used to measure deflection. For pipelines with an inside diameter 27 inches and greater, a method pre-approved by the Engineer shall be used to test for vertical deflections. Other methods shall provide a precision of two tenths of one percent (0.2%) deflection. The test shall be conducted after the final backfill has been in place at least 30 days. No pipe shall exceed a deflection of 5.0%. If a pipe should fail to pass the deflection test, the problem shall be corrected and a second test shall be conducted after the final backfill has been in place an additional 30 days. The tests shall be performed without mechanical pulling devices.

1. Mandrel Sizing

The rigid mandrel shall have an outside diameter (O.D.) equal to 95% of the inside diameter (I.D.) of the pipe. The inside diameter of the pipe, for the purpose of determining the outside diameter of the mandrel, shall be the average outside diameter minus two minimum wall thicknesses for O.D. controlled pipe and the average inside diameter for I.D. controlled pipe. All dimensions shall be per appropriate standard. Statistical or other "tolerance packages" shall not be considered in mandrel sizing.

2. Mandrel Design

The rigid mandrel shall be constructed of a metal or rigid plastic material that can withstand 200 psi without being deformed. The mandrel shall have nine or more "runners" or "legs" as long as the total number of legs is an odd number. The barrel section of the mandrel shall have a length of at least 75% of the inside diameter of the pipe. A proving ring shall be provided and used for each size mandrel in use.

3. Method Options

Adjustable or flexible mandrels are prohibited. A television inspection is not a substitute for the deflection test. A deflectometer may be approved for use on a case-by-case basis. Mandrels with removable legs or runners may be accepted on a case-by-case basis. Mechanical devices will not be used to pull the mandrel.

D. TV CAMERA INSPECTION

T.V. Camera Inspection shall be performed on all sewer pipe installed before acceptance. When the Contractor performs the inspection, the City Engineer or his representative shall be notified one working day prior so that he can view the procedure. The inspection shall be in digital video format, saved to a DVD or CD (enclosed within a protective case) and shall be given to the City Engineer or his representative for review and final records.

The lines shall be completely filled with potable water between manholes to fill the service connections and drained prior to T.V. Camera Inspection. Line shall be cleaned prior to T.V. inspection. All dirt/debris, including pipe grease, in the line which could cover a defect shall be removed. Line should be cleaned before being filled with water. Jetting of the lines in conjunction with the T.V. Inspection is prohibited. If the line to be televised is discovered to contain foreign material, which prohibits an acceptable T.V. inspection, the line shall be jetted and televised again.

Select and use closed circuit television equipment that will produce a color digital video that clearly shows pipe, joints and all appurtenances, and shall be a self propelled tractor-type system. Produce and use closed circuit television equipment using a panorama tilt, radial viewing, pipe inspection camera that pans plus and minus 75 degrees, rotates 360

degrees, and has optical zoom from 6 or less inches to infinity. The camera must have an accurate footage counter accurate to within 1 foot per 500 foot of pipe. Footage shall be continuously displayed on the video at all times. The camera operator shall pause at each tee, tilt camera and view up into the branch for inspection of joints and fittings maintaining a clear in focus picture at all times while zooming to the full extent of the camera. The camera operator shall stop at each fitting and change in pipe type and complete a 360 degree view of the fitting slow enough to identify all defects. Glare shall be avoided and shall not interfere with viewing the pipe segment. Maximum rate of travel for the camera shall be 30 feet per minute. DVDs or CDs shall be continuous from pipe segments between manholes. Provide DVDs or CDs with labels indicating project number, segment number, date televised, date submitted, starting manhole number, ending manhole number, pipe diameter, pipe length and street name.

The T.V. inspection shall be used to identify defective construction such as sags, debris, separated joints, etc. The City Engineer shall make all final determinations if the severity of the defect constitutes failure and subsequent removal of the segment in question.

E. RETESTS

Manholes or sewers which fail to meet the testing requirements shall be repaired and retested by the Contractor. All repairs and retesting shall be performed at the expense of the Contractor.

PART 3 – EXECUTION

3.1 GENERAL

A. The Contractor shall notify the City Engineer or his representative when the manholes and line are ready to be tested. After the City Engineer or his representative concurs that the line is ready to be tested, the Contractor may proceed with testing. The Contractor will supply and set-up the test plugs and risers for the test and will perform the test in the presence of the City Engineer or his representative.

B. Contractor shall take such precautions as required to prevent damage to lines and appurtenances being tested. Damage resulting from tests shall be repaired at Contractor's expense.

END OF SECTION